△ Leuze electronic

the sensor people



3C SERIES

Compact photoelectric sensors and diffuse sensors

powerreserve.



SENSOR SOLUTIONS FOR ALMOST ANY APPLICATION

The 3C series offers a range of unique features and the largest selection of functions that any device currently available on the market in this performance segment has to offer.



powerreserve.

COMPACT, ROBUST, VERSATILE AND USER-FRIENDLY

In addition to large operating ranges and increased function reserves, the 3C series scores with simple handling and fast commissioning. Thus, the devices stand for reliable object detection even in dusty environments or with high alignment tolerances.

Technologies such as A²LS (Active Ambient Light Suppression), simple one-point teaching and the optional IO-Link interface characterize this series.



THE ALL-ROUNDERS AMONG THE SENSORS

Thanks to the diverse range of models of the compact 3C series, these sensors are used in a wide range of applications, such as in mounting/handling technology as well as in the transport of very small containers, in printing technology or in packaging systems.

power reserve.

- Maximum function reserves
- High extraneous light protection through A²LS
- Energy savings through low power consumption
- Degree of protection IP 67 and IP 69K for demanding environmental conditions

easy handling.

- 360° visibility of the indicator diodes
- Teaching devices, also with line teaching
- Protection against manipulation by means of a lockable button
- Significantly reduced squint angle simplifies mounting without alignment
- All sensors optionally with IO-Link

think modular.

- Models with M3 threaded sleeves
- Slotted hole for flexible mounting
- Diffuse sensors with background suppression and special light-spot profiles (rectangular, small)
- Diffuse sensors with background suppression
- Sensors with autocollimation principle
- Photoelectric sensors and diffuse sensors with laser light and collimated light beam propagation
- Models with PNP and NPN outputs
- Connection options include M8 connector, 2,000 mm cable and cable with M8 or M12 connector

Simple, one-point teaching



Integrated metal mounting sleeve



Robust M8 metal thread



RETRO-REFLECTIVE PHOTOELECTRIC SENSORS







1×3mm @ 0.5m; Ø3mm @ 1 m

The retro-reflective photoelectric sensor for reliable detection PRK 3C

OIO-Link

The single-lenses device for exact positioning applications PRK 3C.A / PRK 3CL.A

OIO-Link

	PRK 3C
Operating range limit	0-10 m
Switching frequency	1,500 Hz
Functions	Standard

	PRK 3C.A	PRK 3CL.A
Operating range limit	0-5 m	0-3 m
Switching frequency	1,500 Hz	3,000 Hz
Functions	Autocollimation	Dynamic teach

- High function reserve
- Reliable detection with standard light spot
- Specially suited for positioning with high accuracy
- Object detection through slits, holes and gaps
- Reliable detection in fast processes
- Reliable detection of objects with a diameter ≥ 1 mm

Detection of containers



Detection of tamper-evident seals







The retro-reflective photoelectric **© IO**-Link sensors for films and transparent objects PRK 3C.T / TT

	PRK 3C.T / PRK 3C.TT	PRK 3C.TT
Operating range limit	0-	3.5 m
Switching frequency	1,500 Hz	
Functions	For bottles	Tracking

- Maximum threshold adjustability for detection of transparent objects
- High switching point stability through temperature compensation
- Automatic contamination compensation with tracking

Detection of clear glass containers



MATCHING ACCESSORIES FOR RETRO-REFLECTIVE PHOTOELECTRIC SENSORS

Plastic triple reflectors TKS 20 x 40, TKS 40 x 60



Micro-triad-type reflectors for laser types MTKS 14x23, MTKS 20x30



Reflective tapes REF 20 x 20, REF 50 x 50



DIFFUSE REFLECTION SENSORS

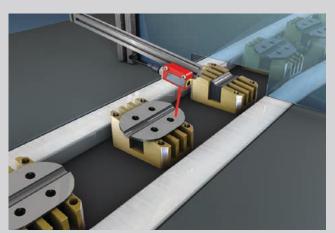


Diffuse reflection sensor with background suppression HT 3C/HT 3CL

	HT 3C	HT 3CL
Operating range limit	5-400 mm	15-550 mm
Switching frequency	1,000 Hz	3,000 Hz
Functions	Standard	

- Very good black/white behavior and reliable switching
- Exact range adjustment via 8-turn potentiometer
- Also available with laser class 1 (HT 3CL)

Detection of workpiece holders





Sensor for demanding HT 3C-V object detection HT 3C-S/-XL/-V

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	Transmitter inclined downward 11° towards receiver

	нт зс-ѕ	HT 3C-XL	нт зс-v
Operating range limit	5-200 mm	5-100 mm	15-150mm
Switching frequency	1,000 Hz		
Functions (light spot)	Small	Long	V-optics

- Light spot HT 3C-S: For glossy and color structured objects
- Light spot HT 3C-XL: Detection of objects with bore holes and grooves, e.g. circuit boards
- Light spot HT 3C-V: Especially suitable for planar, reflective and high-gloss surfaces

Detection of high-gloss objects



THROUGHBEAM PHOTOELECTRIC SENSORS



Throughbeam photoelectric sensor **© IO**-Link for large operating range and small objects L 3C / L 3CL

	L 3C	L 3CL
Operating range limit	10 m	
Switching frequency	1,500 Hz	3,000 Hz
Functions	Standard	Laser

- Reliable detection with small light spot
- Activation input / warning output

Detection of small objects



MATCHING ACCESSORIES

Sensor mounting bracket BT205M / BT3B





Sensors rod mount BTU 200M



Sensor voltage supply PSU



Sensor distribution box with M8-/M12 ports MD7XX



Connection and interconnection cables K DS / K DU



Signaling column A7 / A4

